



AC 161



Polska

# CERTIFICATE

No. TSP-3834-421.00

Company



**STOKOTA**

**STOKOTA Sp. z o.o.**

ul. Niska 2, 82 – 300 Elbląg, Poland

With production plant

**STOKOTA Sp. z o.o.**

ul. Niska 2, 82 – 300 Elbląg, Poland

fulfils the **quality requirements for fusion welding processes acc.**

**PN-EN ISO 3834-2:2007**

The range of approval is presented in the Annex.

The period of validity of certificate: from 05.05.2019 to 04.05.2024

Next surveillance audit until **25.04.2020** under the pain of expiry of the certificate.

Warsaw, date 02.05.2019

Artur Labus  
Director of Certification Centre



**TÜV SÜD Polska Sp. z o.o.**

ul. Podwale 17

00 – 252 Warszawa



(PP05-F03-3834 issue.5 valid from 01-10-2018)

[www.tuv-sud.pl](http://www.tuv-sud.pl)

Certificate of welding processes according to PN-EN ISO 3834-2:2007  
covers the following range:

**Product and scope of application:** Manufacturing and production of non-pressure vessels, low pressure as well as pressure vessels for poisonous, caustic, liquid and flammable materials.

**Product standard/specification:** ISO 15609-1, ISO 15614-1, ISO 15614-2, ISO 15613, ISO 13916, ISO/TR 17671-2, ISO/TR 17844, ISO 17635, ISO 17662.

**Base materials:** 1.1, 1.2, 1.3, 1.4, 8.1, 22, 23.1

**Dimensions:** Material thickness to 20,0 mm  
Pipe diameters from 9,0 mm  
Range of wall thickness from 1,4 to 20,0 mm

**Welding methods:** 15 – Plasma arc welding  
121 – Submerged arc welding with solid wire electrode  
131 – MIG welding with solid wire electrode  
135 – MAG welding with solid wire electrode  
141 – TIG welding with solid filler material (wire/rod)

**Welding supervisor:** Tomasz Goszka (IWE)

Deputy of welding supervisor: ---

**Non destructive testing personnel:**

Person responsible for non destructive testing: Łukasz Rokicki

Deputy of non destructive testing responsible person: Mateusz Ekes (VT2)

**REMARKS:** The certification was granted in accordance with the certification program PR3834, date 01.02.2019.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:  
[http://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow/](http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/)

Warsaw, 02.05.2019



Artur Labus  
Director of Certification Centre